

**EMPLOYEE TRAINING RECORD**

**TRAINING TITLE**      **Woodworking Machines - Band Saws**

**KEY TEACHING POINTS**

**DO**

- Wear safety glasses or a faceshield.
- Ensure all safeguards are in place.
- Ensure the blade runs freely in and against the upper and lower guide rollers.
- Ensure the machine has been properly oiled.
- Ensure the blade is under proper tension.
- Ensure the band saw is securely anchored to the floor to reduce vibration.
- Ensure all band wheels are enclosed.
- Ensure that the band saw is equipped with automatic tension control
- Keep the floor around the band saw free of obstructions.
- Adjust guard height with 1/8 inch clearance of material.
- Feed with body to side of stock.
- Use band saw blades which are sharp, properly set and otherwise suitable for the job.
- Hold stock firmly and flat on the table. This prevents the stock from turning and drawing your fingers against the blade.
- Release cuts before long curves when doing intricate scroll-type work.
- Provide adequate lighting at the machine table. A light fixture with a flexible connection can provide essential lighting.
- Lockout the machine before changing or adjusting bands.

**DO NOT**

- Do not attempt to back the stock away from the blade while the saw is in motion if the work binds or pinches on the blade.
- Do not stop the band saw by thrusting stock against the cutting edge or side of blade immediately after the power has been shut off.
- Do not remove sawdust or cuttings from the table by hand. Use a stick or brush.
- Do not leave the saw running and make sure the machine has stopped running.

**TEST**

QUESTION	ANSWERS	
	TRUE	FALSE
1 Lockout the machine when changing bands.		
2 Wear safety glasses or a faceshield.		
3 Ensure the blade is under proper tension.		
4 Keep the floor around the band saw free of obstructions.		
5 Feed with body to side of stock.		
<b>EMPLOYEE'S NAME</b>	<b>EMPLOYEE'S SIGNATURE</b>	<b>DATE</b>
<b>INSTRUCTOR'S NAME</b>	<b>INSTRUCTOR'S SIGNATURE</b>	<b>DATE</b>