

**EMPLOYEE TRAINING RECORD**

**TRAINING TITLE**      Gear Pullers

**KEY TEACHING POINTS**

**DO**

- Wear safety glasses or a faceshield.
- Select the proper gear puller for each pulling job. Always use a gear puller of the required size or larger.
- Ensure that the gear puller is aligned with the shaft. This assures a straight pull.
- Take care to remove a stubborn gear or bearing by striking the head of the center screw squarely. If after two sharp blows, the gear or bearing remains stuck, select a larger puller and proceed to remove the gear or bearing.
- Cover work with a cloth to stop flying parts.
- Lubricate the center screw with machine oil before use.
- Clean the gear puller after use and store it in a dry place.

**DO NOT**

- Do not use air powered tools on gear pullers.
- Do not use any puller with functioning parts that show excessive wear, dents, or cracks. Inspect the center screw for signs of galling or seizing.
- Do not heat any gear puller. It will lose its strength and break under pressure if heated.
- Do not cut or grind any part of a gear puller.

**TEST**

QUESTION	ANSWERS	
	TRUE	FALSE
1 Heat gear pullers to increase strength.	<input type="checkbox"/>	<input type="checkbox"/>
2 Use an air impact wrench to assist with stubborn pulls.	<input type="checkbox"/>	<input type="checkbox"/>
3 Do not cover work with cloth.	<input type="checkbox"/>	<input type="checkbox"/>
4 Use gear oil to lubricate the center screw.	<input type="checkbox"/>	<input type="checkbox"/>
5 Cover the gear puller with grease for storage to prevent rusting.	<input type="checkbox"/>	<input type="checkbox"/>

<b>EMPLOYEE'S NAME</b>	<b>EMPLOYEE'S SIGNATURE</b>	<b>DATE</b>
<b>INSTRUCTOR'S NAME</b>	<b>INSTRUCTOR'S SIGNATURE</b>	<b>DATE</b>

1. False 2. False 3. False 4. False 5. False