

EMPLOYEE TRAINING RECORD

TRAINING TITLE **Woodworking Machines - Wood Turning Lathes**

KEY TEACHING POINTS

DO

- Only experienced, trained and authorized operators may operate a lathe.
- Wear safety glasses or faceshields at all times.
- Use stock free of defects.
- Hold tools firmly with both hands against the tool rest.
- Hold the stock securely on the faceplate or between the centers.
- Use only those tools that have been furnished or approved.
- Use sharp, well maintained chisels and gouges.
- Operate lathe at low speed with moderate depth to cut to prevent flying splinters during roughing operations. Speed of the lathe depends on type of wood, diameter of stock, nature of work being done and type of tool used.
- Adjust tool rests parallel and as close as possible to the stock and high enough so that tools will cut into the wood slightly above the center of the work being turned.
- Remove tool rest when sanding or polishing.
- Hold sandpaper in fingers and pressed lightly against a small area at the top of the rotating shaft when hard sanding. This will keep the sandpaper from catching and pulling your hand around the stock.

DO NOT

- Do not wear gloves, loose clothing or rings. Clothing should be worn snugly, shirts tucked in.
- Do not use makeshift tools.
- Do not use stock containing checks, splits, cracks, or knots.
- To make a faceplate turning, the tip of the chisel is steadied by one hand, which holds the edge against the tool rest while the other hand guides the tool. Note that the tip of the chisel is held higher than the handle.

TEST

QUESTION	ANSWERS	
	TRUE	FALSE
1 Do not wear gloves, loose fitting clothing or rings.		
2 Wear safety glasses or faceshields.		
3 Use only those tools that have been furnished or approved.		
4 Do not use stock containing checks, splits, cracks, or knots.		
5 Remove the tool rest when sanding or polishing.		

EMPLOYEE'S NAME	EMPLOYEE'S SIGNATURE	DATE
INSTRUCTOR'S NAME	INSTRUCTOR'S SIGNATURE	DATE