

EMPLOYEE TRAINING RECORD		
TRAINING TITLE	Materials Storage - Bins, Silos and Hoppers	
KEY TEACHING POINTS		
<ul style="list-style-type: none"> • These are used to store fine or granular materials. They are usually fed by a conveyor system. Special precautions are required for storing materials which can undergo spontaneous combustion or create explosive dusts, fumes or vapors. • Follow confined space procedures and lockout procedures before entering. • Ensure guardrails and toe boards or gratings are present at all openings to prevent accidental falls. • Ensure the slope at the bottom is adequate to allow free flow of material. • Use long rods or portable vibrators operated from the upper side to free jammed materials. • Use dust control when filling or emptying. • Do not enter from the lower end. • Do not enter without a harness and lifeline. 		
TEST		
QUESTION	ANSWERS	
	TRUE	FALSE
1. Special precautions are required for storing materials which can undergo spontaneous combustion or create explosive dusts, fumes or vapors.		
2. Use long rods or portable vibrators to free jammed materials.		
3. When these have open tops they are not considered confined spaces.		
4. Do not enter without a harness and lifeline.		
5. Enter from the lower end only.		
EMPLOYEE'S NAME	EMPLOYEE'S SIGNATURE	DATE
INSTRUCTOR'S NAME	INSTRUCTOR'S SIGNATURE	DATE

1. True 2. True 3. False 4. True 5. False
