

EMPLOYEE TRAINING RECORD		
TRAINING TITLE	Materials Storage - Transfer Pipes and Ducts	
KEY TEACHING POINTS		
<ul style="list-style-type: none"> <li>• Pipes and ducts are used to fill or empty storage containers. Static electricity can build up from the movement of their contents.</li> <li>• Ensure all parts of the system are bonded and grounded.</li> <li>• Use confined space procedures if entry is required.</li> <li>• Use lockout/blockout procedures when performing maintenance on pipes and ducts.</li> <li>• Provide secondary containment for system which carry corrosive, toxic or flammable materials.</li> <li>• Use only sel-priming pump and feed systems.</li> <li>• Ensure all lines have a slope to allow drainage and cleaning. This is very important where the same line and pumps feed multiple storage units with different materials.</li> <li>• Clean all tools used on pipelines to prevent transfer of chemicals, contamination and corrosion.</li> </ul>		
TEST		
QUESTION	ANSWERS	
	TRUE	FALSE
1. Static electricity can build up from the movement of the contents within transfer pipes.		
2. Follow confined space and lockout procedures for entering a pipe.		
3. Secondary containment is never necessary for pipes.		
4. Use lockout/blockout procedures when performing maintenance on pipes and ducts.		
5. Tools can not contaminate the contents of a pipe.		
EMPLOYEE'S NAME	EMPLOYEE'S SIGNATURE	DATE
INSTRUCTOR'S NAME	INSTRUCTOR'S SIGNATURE	DATE

1. True 2. True 3. False 4. True 5. False
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